

Pre-shipment Inspection Report		Service Number: DQC-030688
Summary Section		
	Product Name	16OZ ACRY STEEL TMB
	Item number	TS-9036
	P/O number	18459
	Quantity	5016 +2016 +3000 pcs
	Client name	Confidential
	Supplier name	Confidential
	Inspection date	May 18 th , 2003
	Arrival time	9:30
	Departure time	16:30
	Inspection location	YIWU, Zhejiang
	Inspector	David Chan
	Supervisor	Alex Wong

Category	Conform	Comment
Quantity	Yes	
Product description / style / color	Pending	Please refer to special attention Point # 1
Workmanship	No	Beyond AQL
Testing/ checking	Yes	
Data measurement	Yes	
Packaging	No	Please refer to special attention Point # 2
Shipping mark	Yes	

Inspection Standard: ANSI/ASQZ1.4 (MIL-STD-105E)		DEFECTS		
		Critical	Major	Minor
Sampling plan: Single, Normal	AQL	0.0	2.5	4.0
Inspection Level: II	Defects Found:	0	15	24
Sample Size:	315 Max. Allowed:	0	14	21

OVERALL CONCLUSION	DOES NOT CONFORM
	Client provided information on action required

Special Attention

- 1> No submitted samples or digital photo was provided by client for style & color comparison. All inspected samples were similar with the pictures which client submitted.
- 2> There are metal staple fixed on export cartons, it's against the client's specification. Please refer to the picture (page 8)

DETAILED RESULTS SECTION

Quantity

Item Number	Ordered Quantity	Available Quantity	Packed Quantity	Not Packed Quantity	Sample from packed Qty.	Sample from Not packed Qty.
TS-9036 blue	5016	5016	5016	0	150	0
TS-9036 purple	2016	2016	2016	0	65	0
TS-9036 red	3000	3000	3000	0	100	0

[20] Cartons and [315] Samples were randomly sampled from the batch of above item subjected for quantitative and qualitative control respectively

Selected cartons numbers: We found no cartons numbers marked on export cartons

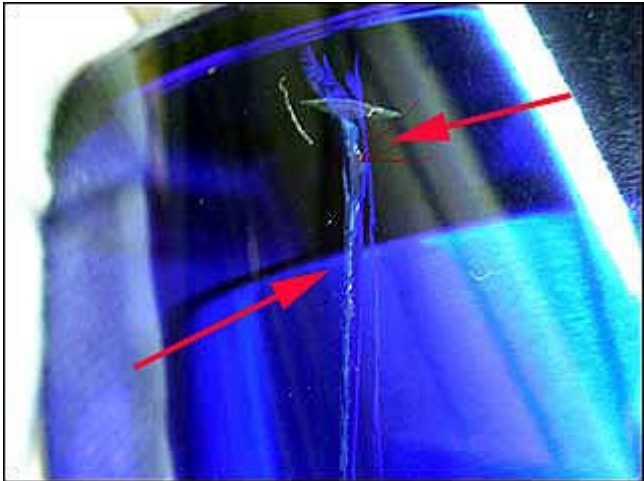

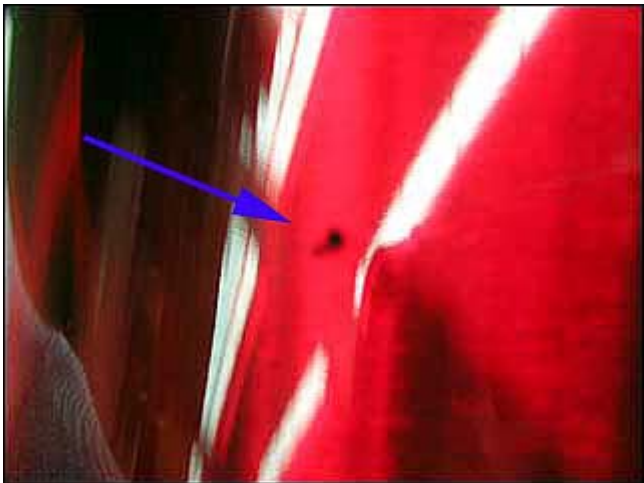
N/A											
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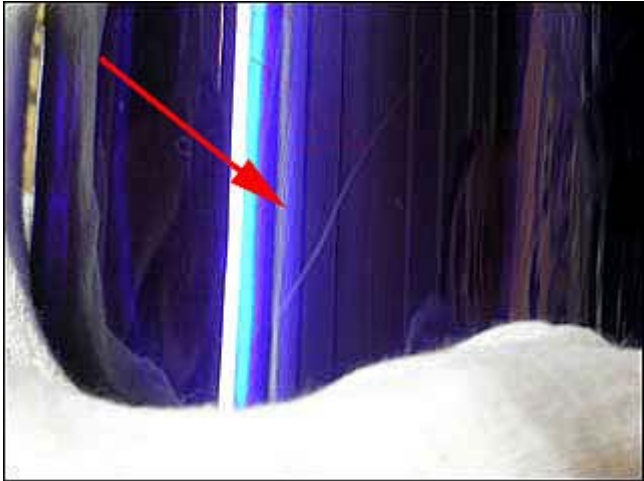

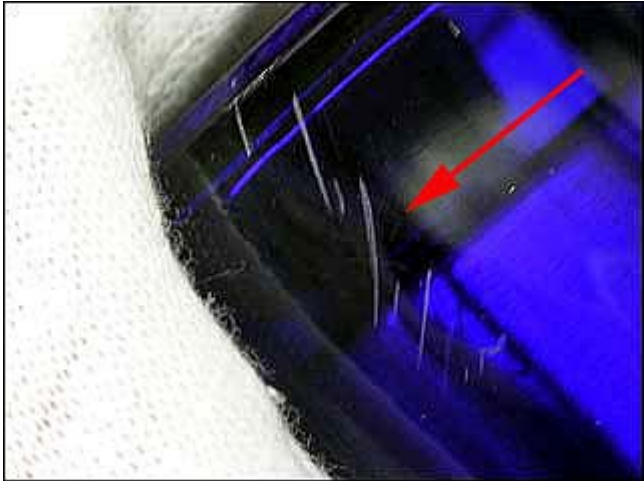
- Remark: 1> Carton numbers not assigned at time of inspection
 2> Randomly draw 20 cartons for inspection, 10 cartons for #9036 blue color, 4 cartons for #9036 purple red color, 6 cartons for #9036 red color;

Product description / style / color

Check against the PO or specification by client:
Discrepancy was found, please refer to Special Attention point # 2.
Check against sample submitted by client:
No submitted samples or digital photo was provided by client for style & color comparison.



Workmanship



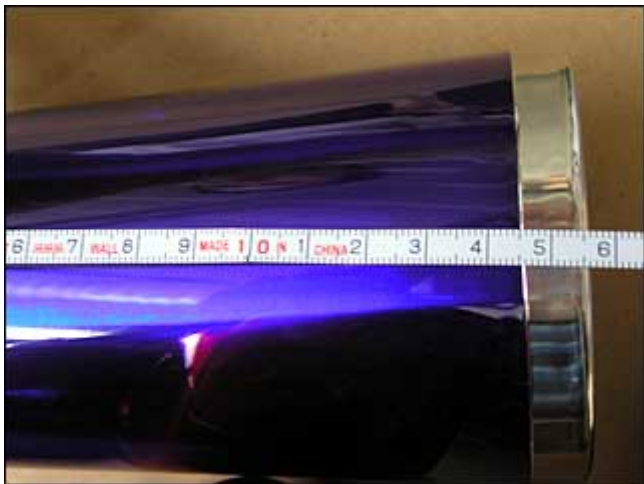
Defectives List				
Defectives Description	CRI	MAJ	MIN	Picture
Crack on product	0	15	0	
Dirty stains	0	0	6	
				

Defectives List				
Defectives Description	CRI	MAJ	MIN	Picture
Scratches on surface	0	0	18	
				
				

Beyond AQL	Defectives table	Cri.	Maj.	Min.	
	Total defects found	0	15	24	
	Defects Max. Allowed	0	14	21	
	Inspected sample size	315	315	315	


TESTING /CHECKING

Capacity check – fill in water the check the weight, then convert to capacity	Performed on 5 pcs, the result was below measurement table.
	
Carton drop test - from 72 cm high drop 10 times at 1 corner, 3 edges and 6 faces.	Performed on 3 cartons, found the result was passed.
	

Size measure	Performed on 5 pcs samples, the result was below measurement table.
	
	

DATA MEASUREMENT

Size Measurement						
Items	Spec.	Samples				
		1	2	3	4	5
Capacity	16 OZ	16.0 OZ	16.0 OZ	16.0 OZ	16.0 OZ	16.0 OZ
Product size (Height)	N/A	15.6cm	15.6cm	15.6cm	15.6cm	15.6cm
Product size (bottom diameter)	N/A	6.6cm	6.6cm	6.6cm	6.6cm	6.6cm
Product size (Opening dia.)	N/A	8.3cm	8.3cm	8.3cm	8.3cm	8.3cm
Size of Export carton (L * W * H)	N/A	36x27.5x39.5 cm	36x27.5x39.5 cm	36x27.5x39.5 cm	36x27.5x39.5 cm	36x27.5x39.5 cm

Packaging	
Unit packing	Outer packing
Each piece put into a poly bag	24 poly bags put into egg crates - 2 layers separated by cardboard
	

Shipping mark	
Shipping Mark	
	
Front mark - Blue	Front mark - Red



Front mark -purple



Side mark

Other pictures



Label on bottom pad



Clip of cover



Instruction sheet



Metal staple on export cartons

Other Pictures



Office



Workshop building



Workshop



Sample Room

Cartons



Total cartons



Inspected cartons